

### Das Unternehmen

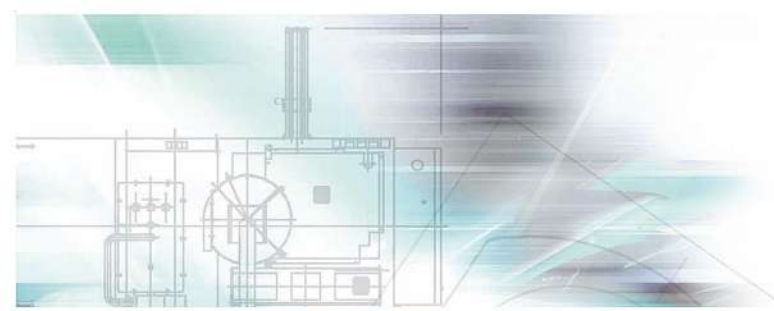
Seit 37 Jahren konzentriert sich Gammagroup auf die Entwicklung von Produktionslinien und bietet alle benötigten Maschinen, angeschlossene Fördertechnik, Synchronisierungstechnik, Elektrikteile, Produktionstanks etc. an.

### About us

For 37 years, Gammagroup has focused its power on creating production lines with high capacity, offering all needed machineries, connecting conveyors, synchronizing equipment, electric parts, production tanks etc.

### Qui sommes-nous?

Depuis 37 ans, Gammagroup concentre toute son énergie sur le développement de lignes de production de haute capacité offrant toutes les machines nécessaires, les convoyeurs liés, l'équipement de synchronisation.



## Gamma StickPack Packaging Machine.

- Gamma SI 500 HS - Bag types
- Gamma SI 300 HS - Bag types

GAMMAGROUP Industriegüter  
Handelsgesellschaft mbH  
Redcarstraße 26  
D-53842 Troisdorf  
Germany

Phone: +49 2241 99997-0  
Fax: +49 2241 99997-98  
E-Mail: [info@gammagroup.info](mailto:info@gammagroup.info)  
Web: [www.gammagroup.info](http://www.gammagroup.info)



# StickPack Packaging Machine.

**Gamma SI-500 HS**  
 A new generation of servo-driven sachet packaging machines with intermittent operating mode offers the solution to meet evolving challenges in Flexible Packaging.

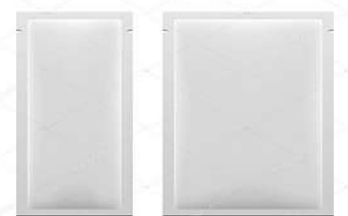
High performance, space saving, compact design for attractive 4-side-sealed sachets with a multitude of different contour sealing possibilities and easy opening devices. Programmable sealing parameters (time, pressure and temperature) for hermetic closed seams.

- Key benefits:
- Max rated output
  - Reliable film running
  - Fast reel change
  - Always clean packaging material
  - Splice detection
  - Reproducible sealing
  - Control as integrated technology package
  - Hot filling ~ 92°C
  - Quick cleaning
  - Minimized maintenance costs

**Gamma SI 300 HS**  
 A new generation StickPack-packaging machine with intermittent operating mode offers the solution to meet evolving challenges in Flexible Packaging is servo-driven with a servo-controlled horizontal jaw.

For hermetic closed seams the sealing parameters of time, pressure and temperature will be defined relative to the film characteristics and be computer controlled. This is especially important for packaging liquids or pasty products. Set up is simplified for the processing of heat sealable laminates.

- Key benefits:
- Max rated output
  - Reliable film running
  - Fast reel change
  - Always clean packaging material
  - Splice detection
  - Reproducible sealing
  - Control as integrated technology package
  - Hot filling ~ 92°C
  - Quick cleaning
  - Minimized maintenance costs



Technical Data		Gamma SI 300	Gamma SI 500	Gamma SI 600
<b>Number of lanes:</b>		2 - 6	max. 12	max. 15
<b>Size Width:</b>	mm	300	500	600
<b>Bag length (max.):</b>	mm	240	200	200
<b>Roll width (max.):</b>	Mm	600	1000	1200
<b>Roll diameter:</b>	mm	600	800	800
<b>Power:</b>	Intermittent cycles/ min	≤ 80	≤ 80	≤ 80
<b>Bag shapes:</b>	4-side-sealed bag	X	X	X
	4-side sealed bag	X	X	X
	with contour seal			